According to 91/155/EWG **Series 658** 

Date of issue / revised : 23-08-2006 Page 1 of 4

No.: 00259/RG/e

		_	_							
1.	IDENTIFICATION OF SUBSTANCE, PREPARATION AND COMPANY									
	TRADE NAME		<b>SERIE 658</b>							
	INTENDED USE		2-COMPONENT SCREEN PRINTING INK (PLASTICS AND RUBBER MAT.)							
	MANUFACTURER		PRINTCOLOR SCREEN LTD. CH-8965 BERIKON TEL ++41-(0)56-648 85 85 FAX ++41-(0)56-648 85 00							
	EMERGENCY INF	FORMATION	TELEPHONE NUMBER ++41-(0)44-2515151							
2.	COMPOSITION	ON / INFOR	RMATION ON INGREDIENTS	S						
	2.1 CHEMICAL	CHARACTER	RISTICS OF PRODUCT: RESINS	S IN SOLVENTS						
			ING A HEALTH HAZARD WITHIN T	HE MEANING OF C	GUIDE-LINES NO.	.67/548/EC OR				
	CAS-No		NAL EXPOSURE LIMITS ON ACCORDING TO EC GUIDE-LINES	CONCENTRATION	R-PHRASES (*)					
				WEIGHT-%	DANGERSYMBOL LETTER					
	872-50-4	M-Pyrol		< 5	Χı	36/38				
	54839-24-6	ETHOXYPRO	POXYACETATE	< 25	-	10				
	(*) CLEAR TEXT	OF R-PHRASE	S SEE SECTION 15 AND 16							
3.	HAZARDS IDENTIFICATION									
_	FOR PERSONS A ENVIRONMENT	SPECIAL DANGER ADVICE Flammable FOR PERSONS AND ENVIRONMENT								
4.	FIRST AID MEASURES									
	GENERAL In all cases of doubt or if symptoms persist, take medical advice. Never give anythin by mouth to an unconscious person; call a physican. Immediately remove a contaminated clothing.									
	<b>INHALATION</b> Remove to fresh air, keep the patient warm and at rest. If breathing administer artificial respiration. Give nothing ba mouth. If unconscious recovery position and seek medical advice.									
	SKIN CONTACT Remove contaminated clothing. Wash skin thoroughly with soap and water or use									
	5	a proprietary skincleaner. DO NOT USE SOLVENTS OR THINNER.								
	EYE CONTACT	<b>CONTACT</b> Contact lenses should be removed. Irrigate copiously with clean, fresh water fo least 10 minutes, holding the eyelids apart, and seek medical advice.								
	INGESTION		If accidentally swalowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.							
5.	FIRE FIGHTING MEASURES									
	EXTINGUISHING	MEDIA								
	RECOMMENDED	Alcohol resistant foam, CO <sub>2</sub> , powder, water spray/mist								
	EXTINGUISHING									
	NOT SUITABLE		Waterjet							
	SPECIAL PROTI		Appropriate breathing apparatus m	•						
	RECOMMENDAT	FIONS	(see Section 10). Decomposition procontained breathing apparatus m	produce dense black smoke containing hazardous products of combustion ion 10). Decomposition products may be a hazard to health. Appropriate self-I breathing apparatus may be required. Cool closed containers exposed to water spray. Do not allow run-off from fire fighthing to enter drains or water						

SDS/EGSI01/03-99/DH page 1

According to 91/155/EWG

Series 658

Date of issue / revised : 23-08-2006 Page 2 of 4

No.: 00259/RG/e

•	A	D-:	- 14						
6.	ACCIDENTAL	RELEAS	E MEASURES						
	PERSONAL PRECA	AUTIONS	Exclude sources of ignition and ven personnel. Avoid breathing vapours. I Sections 7 and 8.						
	ENVIRONMENTAL PRECAUTIONS		Do not allow to enter drains or water co lakes and drains or soil, inform the response		es rivers,				
	METHODS FOR CL UP / COLLECTING		Contain and collect spillages with non-co earth, vermiculite, diatomaceous earth disposal in accordance with the waste reg	and place in a suitable conta					
7.	HANDLING AND STORAGE								
	HANDLING								
	INFORMATION FOR HANDLING	R SAFE	Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentrations exceeding the occupational exposure limits. Moreover, the product should only be used in areas which have been cleared from direct light, fire and other sources of ignition. The product may charge itself electro-statically. Electrical equipment should be protected properly. When pouring the product into other containers, only ground mains should be used. It is recommended to wear antistatic clothing and foot wear. Use spark-proof tools. Avoid any contact with eyes or skin. Smoking, eating and drinking should be prohibited in areas of storage and use. For personal protection see Section 8. Follow legal protective and safety instructions.  Vapours are heavier than air and may sread along floors. They may form explosive mixtures in combination with air. Preparations may charge electrostatically: Always use earthing leads when transferring from one container to another.						
	INFORMATION ABOUT PROTECTION AGA EXPLOSIONS AND	INST							
	STORAGE								
	REQUIREMENTS F STORAGE ROOMS CONTAINERS		Electrical equipment should be protected to the appropriate standard. Floors should be of the conducting type. Keep container tightly closed. Never use pressure to empty: Container is not a pressure vessel. No smoking. Prevent unauthorized access. Containers which are opened must be carefully resealed and kept upright to prevent leakage. No ressurized container.  Store seperately from strong acid and alkaline materials as well as from oxidizing agents.						
	ADVICE FOR COM STORAGE	IBINED							
	FURTHER ADVICE STORAGE	FOR	Store at a cool and well ventilated place. Avoid heating and direct sunlight. Keep away from flammable matters and observe instructions on the labels. Always keep in containers of same material as the original one.						
8.	EXPOSURE CONTROL / PERSONEL PROTECTION								
	ENGINEERING MEASURES  Provide adequate ventilation. Where reasonably practicable this should be achieved by use of local expending ventilation and good general extration. If these are not sufficient to maintain concentrations of particulates solvent vapours below the relevant occupational exposure limits, suitable respiratory protective equipment be worn. (See 'Personal protection' below).								
			VALUES THAT REQUIRE MONITORING AT T	HE WORKPLACE (EXPOSURE LIM	ITS)				
	CAS-No.		ATION ACCORDING TO EC GUIDE-LINES	OCCUPATIONAL EXPOSURE LIMITS	UNIT				
		M-PYROL ETHOXYPR	OPOXYACETATE-MIXTURE	400 n.a.	mg/m³ -				
			n from the valid list (f.e.TRGS 900) of the Federal	Republic of Germany or from the Reg	ulations of				

SDS/EGSI01/03-99/DH page 2

SUVA/Switzerland regarding occupational exposure limits.

According to 91/155/EWG

Series 658

Date of issue / revised : 23-08-2006 Page 3 of 4

No.: 00259/RG/e

	PERSONAL PROTECTION									
	RESPIRATORY									
	PROTECTION	apparatus is practical or necessary (breathing protection measures)								
	SKIN PROTECTION	Use protective gloves, e.g. Neoprene. At lasting or repeated contact of the pr with the skin, use protecting emulsions. Observe recommendations of manufacturer. After washing hands replace lost skin fat by fat containing skin creating								
	EYE PROTECTION	Safety glasses as protection against splashes of solvents should be worn.								
	BODY PROTECTION	Cotton or cotton/synthetic overalls or coveralls are normally suitable. Personal shoul wear antistatic clothings made of natural fiber or of high temperature resistar synthetic fiber. All parts of body should be washed after contact.								
9.	PHYSICAL AND CHEMICAL PROPERTIES									
	Form	pasty								
	Color	specific to color shade								
	Odour	specific, like solvents								
		Value Unit Method								
	<b>Boiling point</b>	> 160 ℃								
	Flash point	> 50 ℃								
	Viscosity	app. 12000 mPas (23℃)								
		> 60 s ISO 2431 6mm / 23 ℃								
	Density	1.05-1.65 g/cm³ (23 °C)								
	pH-Value	n.a.								
	Content of solvent	17-28 Weight-%								
	Solvent separation test	< 3 %								
	Explosion limit	Lower 1,0 Upper 9,8 Vol% (solvent)								
	Solubility in water	none at 23 °C								
10.	STABILITY AND REA									
	STABILITY	Stable under the recommended storage and handling conditions (see Section 7).								
	CONDITIONS TO AVOID	. , , , , , , , , , , , , , , , , , , ,								
		to prevent the possibility of exothermic reaction.								
	<b>DANGEROUS PRODUCTS</b> In a fire, hazardous decomposition products such as smoke, carbon monoxi carbon dioxide and oxides of nitrogen may be produce.									
11.	TOXICOLOGICAL INFORMATION									
	inks and varnishes. Exposure membrane and the respiratory s dizziness, fatigue, muscular we with the product may lead to rel	e product itself. It is formulated within the SBPIM's guidelines on materials for exclusion from printing to organic solvent vapours may result in adverse health effects such as irritation of the mucousystem and adverse effects on the rental and central nervous systems. Symptoms include headaches akness, drowsiness and in extreme casas loss of consciousness. Repeated or prolonged contact moval of natural fats from the skin resulting in non-allergic contact dermatitis and absorption through any cause irritation and reversible local damage.								
12.	ECOLOGICAL INFORMATION									
	There is no data available on the product itself. The product should not be allowed to enter drains or water courses be deposited where it can affect ground or surface waters. The Air Pollution Control requirements of regulations made under the Environmental Protection Act may apply to the use of this product.									

13.	DISPOSAL CONSIDERATIONS

WASTE KEYS VeVA-code 080312 Country Switzerland

Waste key 080312 Country EC

PACKAGING The container and packaging materials are recycable according to the local prescriptions and

regulations

Do not allow into drains or water courses or dispose of where ground or surface waters may be affected. Wastes, including emptied containers, are controlled wastes and should be disposed of in accordance with regulations made under the Control of Pollution Act and the Environmental Protection Act.

SDS/EGSI01/03-99/DH page 3

According to 91/155/EWG

Series 658

Date of issue / revised : 23-08-2006 Page 4 of 4

No.: 00259/RG/e

Declarations accair (ICAO / IATA) LAND TRANSPORT  MARITIME TRANSP  AIR TRANSPORT  Items for classification	No de UN N	angerous goo	<b>d!</b> In	accorc	lance v	vith A	DR 2.2.3.	1.5		(<45	50 liter)		
LAND TRANSPORT  MARITIME TRANSPORT  AIR TRANSPORT	No d	angerous goo								(<45	i0 liter)		
MARITIME TRANSPORT  Items for	No d	angerous goo								( 1.0	, o,		
AIR TRANSPORT  Items for	UNN	lumber	<b>d!</b> In	accord	lance v	.:41- 0	005-4						
Items for				lo dangerous good! In accordance with 2.3.2.5 of the IMDG Code (<30 Liter)									
	Trans	anart daalanal					IATA/ICAO-Class		3				
		Transport designation :		Printing ink		F	Package group		III				
classification	•	No toxic or cor	rosive	l	•	Cont	ainer < 450	liter (ADR) /	< 30	liter (IM	DG)		
Classification		substance			Viscosity >60" / 23 ℃ / 6 mm/ ISO 2431:1993						993		
	•	Solvent separa	ation tes	t: <3%	•		•	ure with flash	point	t >23℃ without			
		solvent				Nitro	cellulose						
REGULATORY INFORMATION  CLASSIFICATION ACCORDING TO EEC DIRECTIVES													
		None											
71 17													
R-PHRASES	U	Fiammable											
S-PHRASES 16 Keep away from sources of ignition – No smoking													
24/25 Avoid contact with skin and eyes													
							iner at						
60 I his material and ist container must be disposed of as hazardous waste													
CLASSIFICATION ACCORDING TO BAG (SWITZERLAND) AND GERMAN DIRECTIVES													
		LDV alass			0/				•	. 00	0/		
_				1 1				, -	_		, -		
_	2		N F	• =		VD-cla			""	< 50	/0		
THE INFORMATION CONTAINED IN THIS SAFETY DATA SHEET DOES NOT CONSTITUTE THE USER'S OWN ASSESSMENT OF WORKPLACE													
RISKS AS REQUIRED BY OTHER HEALTH AND SAFETY LEGISLATIONS. THE PROVISION OF THE HEALTH AND SAFETY AT WORK ETC.													
ACT AND THE CONTROL SUBSTANCES HAZARDOUS TO HEALTH REGULATIONS APPLY TO THE USE OF THIS PRODUCT AT WORK.													
OTHER INFORMATIONS													
See also Section 15, <b>R-Phrases</b>													
R 10 Flammable													
R 36/38 Irritating to eyes and the skin													
	CLASSIFICATION DANGER SYMBOI DANGER DESIGN HAZARD DETERM COMPONENTS OF R-PHRASES 1 S-PHRASES 1 S-PHRASES 1  CLASSIFICATION CH-GIFTGESETZG LUFTREINHALTEVE IMMISSIONSSCHUT BRANDSCHUTZ WASSERHAUSHAL THE INFORMATION CORISKS AS REQUIRED E ACT AND THE CONTR OTHER INFORMATION R 36/38 Irritatii ORMATION CONTAINED	CLASSIFICATION ACCORDIND DANGER SYMBOL DANGER DESIGNATION HAZARD DETERMINING COMPONENTS OF LABELLING R-PHRASES 10  S-PHRASES 16 24/25 29/56 60  CLASSIFICATION ACCORDING LUFTREINHALTEVERORDNUNG IMMISSIONSSCHUTZ BRANDSCHUTZ WASSERHAUSHALT THE INFORMATION CONTAINED IN THRISKS AS REQUIRED BY OTHER HEAL ACT AND THE CONTROL SUBSTANCE OTHER INFORMATIONS See also Section 15, R-Phrase R 10 Flammable R 36/38 Irritating to eyes all ORMATION CONTAINED IN THIS SAFETY	REGULATORY INFORMATION  CLASSIFICATION ACCORDING TO EEC DIF  DANGER SYMBOL None  DANGER DESIGNATION  HAZARD DETERMINING Ethoxypropy COMPONENTS OF LABELLING  R-PHRASES 10 Flammable  S-PHRASES 16 Keep away 24/25 Avoid contact 29/56 Do not empty hazardous of 129/56 Do not empty hazardous of 129/56 Do not empty hazardous of 129/56 This material  CLASSIFICATION ACCORDING TO BAG (SYCH-GIFTGESETZGEBUNG LUFTREINHALTEVERORDNUNG LRV-class IMMISSIONSSCHUTZ TA-Luft VbF-class Wasserhaushalt WGK (Set INFORMATION CONTAINED IN THIS SAFETY DATA SET INFORMATION SEE ACT AND THE CONTROL SUBSTANCES HAZARDOUS TO OTHER INFORMATIONS  See also Section 15, R-Phrases  R 10 Flammable  R 36/38 Irritating to eyes and the skin ORMATION CONTAINED IN THIS SAFETY DATA SHEET IS PROCEED IN THE THIS TARK THE TRANSMITTER TO THE TR	REGULATORY INFORMATION  CLASSIFICATION ACCORDING TO EEC DIRECTIV  DANGER SYMBOL None  DANGER DESIGNATION  HAZARD DETERMINING Ethoxypropylaceta  COMPONENTS OF LABELLING  R-PHRASES 10 Flammable  S-PHRASES 16 Keep away from so 24/25 Avoid contact with 29/56 Do not empty into hazardous or spectory of the second o	REGULATORY INFORMATION  CLASSIFICATION ACCORDING TO EEC DIRECTIVES  DANGER SYMBOL None  DANGER DESIGNATION  HAZARD DETERMINING Ethoxypropylacetate  COMPONENTS OF LABELLING  R-PHRASES 10 Flammable  S-PHRASES 16 Keep away from sources 24/25 Avoid contact with skin at 29/56 Do not empty into drains, hazardous or special was 60 This material and ist cont  CLASSIFICATION ACCORDING TO BAG (SWITZERLAND  CH-GIFTGESETZGEBUNG  LUFTREINHALTEVERORDNUNG LRV-class 1  IMMISSIONSSCHUTZ TA-Luft I  BRANDSCHUTZ VbF-class N.E.  WASSERHAUSHALT WGK (self-assessmel)  THE INFORMATION CONTAINED IN THIS SAFETY DATA SHEET DOES NOT RISKS AS REQUIRED BY OTHER HEALTH AND SAFETY LEGISLATIONS. TH ACT AND THE CONTROL SUBSTANCES HAZARDOUS TO HEALTH REGUL  OTHER INFORMATIONS  See also Section 15, R-Phrases R 10 Flammable R 36/38 Irritating to eyes and the skin  ORMATION CONTAINED IN THIS SAFETY DATA SHEET IS PROVIDED IN ACCORD	REGULATORY INFORMATION  CLASSIFICATION ACCORDING TO EEC DIRECTIVES  DANGER SYMBOL None  DANGER DESIGNATION  HAZARD DETERMINING Ethoxypropylacetate  COMPONENTS OF LABELLING  R-PHRASES 10 Flammable  S-PHRASES 16 Keep away from sources of ignitive states of the states of	REGULATORY INFORMATION  CLASSIFICATION ACCORDING TO EEC DIRECTIVES  DANGER SYMBOL DANGER DESIGNATION HAZARD DETERMINING COMPONENTS OF LABELLING R-PHRASES 10 S-PHRASES 16 S-PHRASES 17 S-PH	REGULATORY INFORMATION  CLASSIFICATION ACCORDING TO EEC DIRECTIVES  DANGER SYMBOL DANGER DESIGNATION  HAZARD DETERMINING COMPONENTS OF LABELLING R-PHRASES 10  S-PHRASES 16  Keep away from sources of ignition – No smoking 24/25 Avoid contact with skin and eyes 29/56 Do not empty into drains, dispose of this matering hazardous or special waste collection point for this material and ist container must be dispose  CLASSIFICATION ACCORDING TO BAG (SWITZERLAND) AND GERMAN DIRECT CH-GIFTGESETZGEBUNG LUFTREINHALTEVERORDNUNG LRV-class 1 % 2 IMMISSIONSSCHUTZ TA-Luft I % II BRANDSCHUTZ VbF-class N.E. BVD-class N.E. WASSERHAUSHALT WGK (self-assessment) 1 THE INFORMATION CONTAINED IN THIS SAFETY DATA SHEET DOES NOT CONSTITUTE THE USER'S CRISKS AS REQUIRED BY OTHER HEALTH AND SAFETY LEGISLATIONS. THE PROVISION OF THE HEALT ACT AND THE CONTROL SUBSTANCES HAZARDOUS TO HEALTH REGULATIONS APPLY TO THE USE  OTHER INFORMATIONS  See also Section 15, R-Phrases R 10 Flammable R 36/38 Irritating to eyes and the skin	REGULATORY INFORMATION  CLASSIFICATION ACCORDING TO EEC DIRECTIVES  DANGER SYMBOL DANGER DESIGNATION HAZARD DETERMINING COMPONENTS OF LABELLING R-PHRASES 10 Flammable  S-PHRASES 16 Every away from sources of ignition – No smoking 24/25 Avoid contact with skin and eyes 29/56 Do not empty into drains, dispose of this material and its or hazardous or special waste collection point 60 This material and ist container must be disposed of as haze collection According to BAG (Switzerland) and German Directives  CH-GIFTGESETZGEBUNG See also label LUFTREINHALTEVERORDNUNG LRV-class 1 % 2 % IMMISSIONSSCHUTZ TA-Luft 1 % II % BRANDSCHUTZ VbF-class N.E. BVD-class N.E. WASSERHAUSHALT WGK (self-assessment) 1 THE INFORMATION CONTAINED IN THIS SAFETY DATA SHEET DOES NOT CONSTITUTE THE USER'S OWN ASSESSA RISKS AS REQUIRED BY OTHER HEALTH AND SAFETY LEGISLATIONS. THE PROVISION OF THE HEALTH AND SAFETY ACT AND THE CONTROL SUBSTANCES HAZARDOUS TO HEALTH REGULATIONS APPLY TO THE USE OF THIS PROVIDENCE OTHER INFORMATIONS  See also Section 15, R-Phrases R 10 Flammable R 36/38 Irritating to eyes and the skin	REGULATORY INFORMATION  CLASSIFICATION ACCORDING TO EEC DIRECTIVES  DANGER SYMBOL None  DANGER DESIGNATION  HAZARD DETERMINING Ethoxypropylacetate  COMPONENTS OF LABELLING  R-PHRASES 10 Flammable  S-PHRASES 16 Keep away from sources of ignition – No smoking 24/25 Avoid contact with skin and eyes 29/56 Do not empty into drains, dispose of this material and its conta hazardous or special waste collection point 60 This material and ist container must be disposed of as hazardous or special waste collection point 60 This material and ist container must be disposed of as hazardous or special waste collection point 60 This material and ist container must be disposed of as hazardous or special waste collection point 60 This material and ist container must be disposed of as hazardous or special waste collection point 60 This material and ist container must be disposed of as hazardous or special waste collection point 60 This material and ist container must be disposed of as hazardous or special waste collection point 60 This material and ist container must be disposed of as hazardous or special waste collection point 60 This material and ist container must be disposed of as hazardous This material and its container must be disposed of as hazardous This material and ist container must be disposed of as hazardous This material and ist container must be disposed of as hazardous This material and ist container must be disposed of as hazardous This material and ist container must be disposed of as hazardous This material and ist contained in This Safety Data Sheet Data Sh	REGULATORY INFORMATION  CLASSIFICATION ACCORDING TO EEC DIRECTIVES  DANGER SYMBOL DANGER DESIGNATION  HAZARD DETERMINING COMPONENTS OF LABELLING  R-PHRASES 10 Flammable  S-PHRASES 16 Keep away from sources of ignition — No smoking 24/25 Avoid contact with skin and eyes 29/56 Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point 60 This material and ist container must be disposed of as hazardous was  CLASSIFICATION ACCORDING TO BAG (SWITZERLAND) AND GERMAN DIRECTIVES  CH-GIFTGESETZGEBUNG LUFTREINHALTEVERORDNUNG LRV-class 1 % 2 % 3 < 30 IMMISSIONSSCHUTZ VBF-class N.E. BYD-class N.E. WASSERHAUSHALT WGK (self-assessment) 1  THE INFORMATION CONTAINED IN THIS SAFETY DATA SHEET DOES NOT CONSTITUTE THE USER'S OWN ASSESSMENT OF WORK RACK AND THE CONTROL SUBSTANCES HAZARDOUS TO HEALTH REGULATIONS APPLY TO THE USE OF THIS PRODUCT AT WORK ACT AND THE CONTROL SUBSTANCES HAZARDOUS TO HEALTH REGULATIONS APPLY TO THE USE OF THIS PRODUCT AT WORK OTHER INFORMATION CONTAINED IN THIS SAFETY DATA SHEET DOES NOT CONSTITUTE THE USE OF THIS PRODUCT AT WORK ACT AND THE CONTROL SUBSTANCES HAZARDOUS TO HEALTH REGULATIONS APPLY TO THE USE OF THIS PRODUCT AT WORK OTHER INFORMATIONS  See also Section 15, R-Phrases R 10 Flammable R 36/38 Irritating to eyes and the skin		

THE INFORMATION CONTAINED IN THIS SAFETY DATA SHEET IS PROVIDED IN ACCORDANCE WITH THE REQUIREMENTS OF THE CHIP REGULATIONS. THE PRODUCT SHOULD NOT BE USED FOR PURPOSES OTHER THAN THOSE SHOWN IN SECTION 1 WITHOUT FIRST REFERRING TO THE SUPPLIER AND OBTAINING WRITTEN HANDLING INSTRUCTIONS. AS THE SPECIFIC CONDITIONS OF USE OF THE PRODUCT ARE OUTSIDE THE SUPPLIER'S CONTROL, THE USER IS RESPONSIBLE FOR ENSURING THAT THE REQUIREMENTS OF RELEVANT LEGISLATION ARE COMPLIED WITH. THE INFORMATION CONTAINED IN THIS SAFETY DATA SHEET IS BASED ON THE PRESENT STATE OF KNOWLEDGE AND CURRENT NATIONAL LEGISLATION. IT PROVIDES GUIDANCE ON HEALTH, SAFETY AND ENVIRONMENTAL ASPECTS OF THE PRODUCT AND SHOULD NOT BE CONSTRUED AS ANY GUARANTEE OF TECHNICAL PERFORMANCE OR SUITABILITY FOR PARTICULAR APPLICATIONS.

SDS/EGSI01/03-99/DH page 4